AMENDMENTS TO THE CLAIMS:

This listing of claims will replace all prior versions, and listings, of claims in the application:

LISTING OF CLAIMS:

1.(currently amended) A joining structure in a laminate
[[(1)]] comprising:

a plurality of metal layers; (3 6) as well as and

at least one adhesive layer (12) which is enclosed by the plurality of metal layers (3-6), which said plurality of metal layers (3-6) each comprise separate metal-layer parts (7,8) having a first pair of overlapping edges (9,10), which said first pairs of edges (9,10) are offset with respect to each other and together define a continuous joining region [[(2)]], characterized in that the laminate(1) comprises

construction and a $\underbrace{\text{second}}_{\text{section}}$ section $\underbrace{\text{(15)}}_{\text{which}}$ of $\underbrace{\text{said laminate}}_{\text{contains}}$ contains an additional, internal reinforcing metal layer $\underbrace{\text{(16)}}_{\text{comprising}}$ two reinforcing metal-layer parts $\underbrace{\text{(17,18)}}_{\text{vision}}$ with a $\underbrace{\text{second}}_{\text{pair}}$ pair of overlapping edges

a first section (14) which of said laminate is of standard

(19,20), said <u>second</u> pair of edges (19,20) being located outside the joining region.

2.(currently amended) The joining structure as claimed in claim 1. in which wherein each of the plurality of metal layers

(3-6) has a metal-layer part [[(7)]] with a joggled edge [[(9)]] in such a manner that the metal-layer parts (7,8) are substantially in line with one another.

- 3.(currently amended) The joining structure as claimed in claim 2, in which a wherein one of said reinforcing metal-layer part (17,18) parts is joggled (23) over the joggled edge [[(9)]] of the joggled metal layer part [[(7)]] to form a joggled portion(26).
- 4.(currently amended) The joining structure as claimed in claim 3, in which wherein the joggled portion (26) of said one of the reinforcing metal-layer part parts (17,18) is then joggled (24) in the opposite direction towards the other, associated metal-layer part [[(8)]] to form a second joggled portion (27).
- 5.(currently amended) The joining structure as claimed in claim 4, in which wherein said one of the reinforcing metal-layer part (17) parts is subsequently joggled (25) in the same direction as said joggled edge [[(9)]] of the joggled metal-layer part [[(7)]] over the other another one of said reinforcing metal-layer part(18) parts to form a third joggled portion or joggled edge (19).

6.(currently amended) The joining structure as claimed in claim 5, in which wherein a metal-layer part [[(7)]] of a further metal layer [[(6)]] extends over the portion (27), joggled (24) in the opposite direction, of the <u>first one of</u> reinforcing metal-layer <u>part (17) parts</u> to form a spacing between the edge [[(9)]] of the metal-layer part of the <u>further metal layer</u> [[(7)]] and the portion (27), joggled (24) in the opposite direction, of the <u>first one of</u> reinforcing metal-layer <u>part (17) parts</u>, in such a manner that the edge (10) of the other another metal-layer part [[(8)]] of the further metal layer [[(6)]] extends as far as the region where this said spacing occurs.

7.(currently amended) The joining structure as claimed in claim 6, the other metal-layer part [[(8)]] is joggled, from the region where the said spacing occurs, over the edge (19) of the reinforcing metal-layer part (17) joggled in the same direction, and is then joggled in the opposite direction.

8.(currently amended) The joining structure as claimed in claim 1, in which wherein the first and second pairs of edges (9,10,19,20) of the reinforcing metal layer parts, in the direction transverse to the direction in which the first and second pairs of edges (9,10,-19,20) overlap, are of different sizes in order to provide a stepped joggle arrangement (28, 29)

of the metal layer [[(6)]] covering the reinforcing metal-layer parts $(\frac{17,18}{2})$.

9.(currently amended) The joining structure as claimed in claim 1, in which wherein each adhesive layer (12) runs on continuously over the <u>first and second parts of</u> overlapping edges (19,10, 19,20).

10. (new) A joining structure in a laminate comprising: a plurality of metal layers; and

at least one adhesive layer which is enclosed by the plurality of metal layers, said plurality of metal layers each comprise separate metal-layer parts having a first pair of overlapping edges, said first pairs of edges are offset from each each other and immediately adjacent to each other and together define a joining region,

a first section of said laminate is of standard construction and a second section of said laminate contains an additional, internal reinforcing metal layer, said reinforcing metal layer comprising two reinforcing metal—layer parts with a second pair of overlapping edges, said second pair of edges being located outside the joining region.

11. (new) A joining structure and a laminate comprising: a plurality of metal layers; and

at least one adhesive layer which is enclosed by the plurality of metal layers, said plurality of metal layers each comprise separate metal-layer parts having a first pair of overlapping edges, said first pairs of edges are offset with respect to each other and together define a joining region,

a first section of said laminate is of standard construction and includes said plurality of metal layers, and

a second section of said laminate includes said plurality of metal layers and contains an additional, internal reinforcing metal layer, said reinforcing metal layer comprising two reinforcing metal—layer parts with a second pair of overlapping edges, said second pair of edges being located outside the joining region, said reinforcing metal layer only being within said second section.